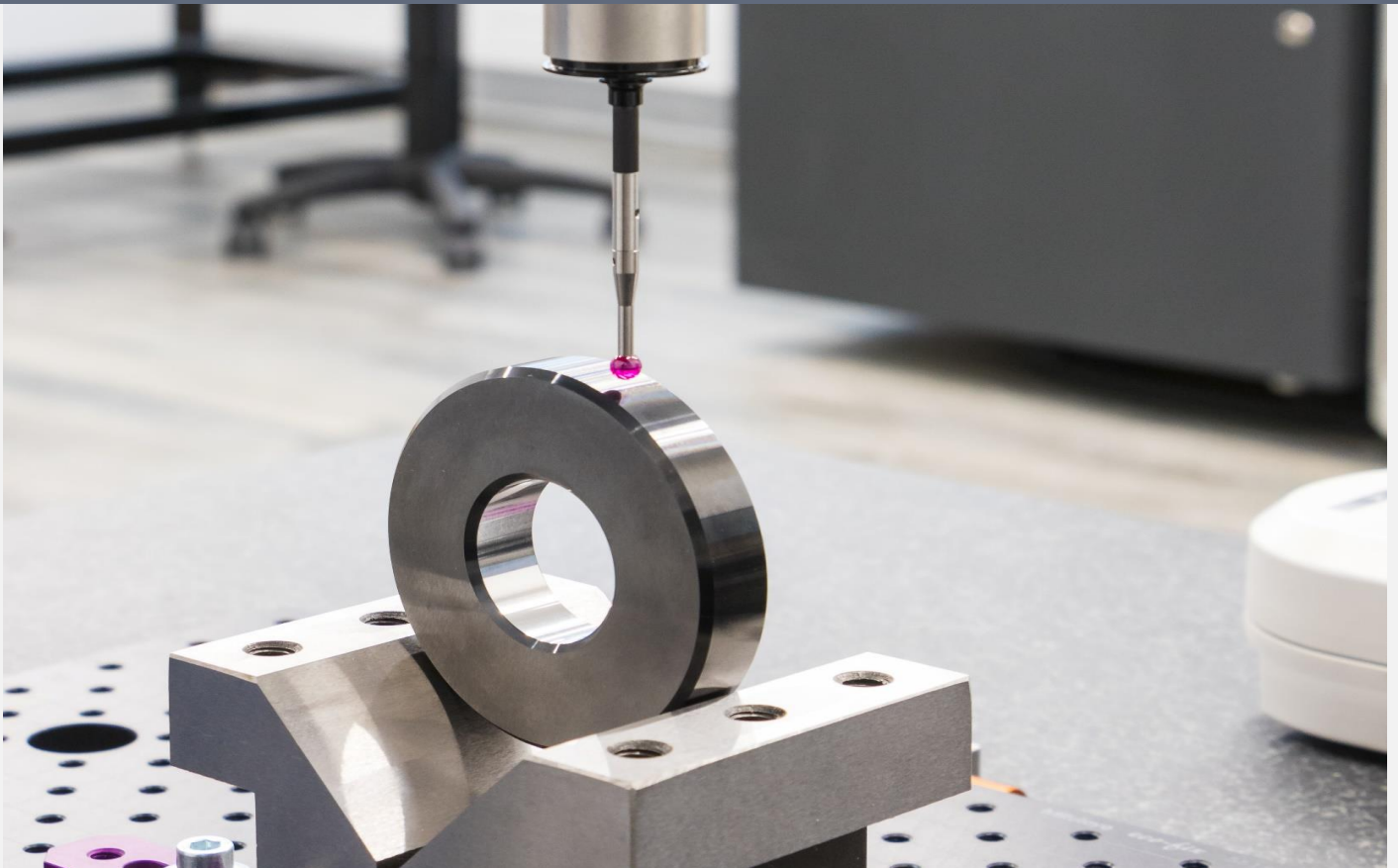




15% Increase in Labour Productivity
High-mix, low-volume manufacturer
ROI of 4:1



The Challenge



BACKGROUND

This high-mix, low-volume manufacturer supplies custom parts to several industries. After 15 years in business and continued growth, they were experiencing losses in production time, space-constraints within their facility, and increases stress on management.



RESULTS

Labour productivity improved by **15%**, resulting in an immediate increase in production capacity.



Improved **Inventory** management processes, resulting in a **6% savings** in annual inventory carrying costs.

The Solution



Conducted an in-depth operational efficiency assessment.



Facilitated the documentation and improvement of key processes.



Conducted a detailed inventory analysis and developed new inventory management processes.



Implemented an ongoing improvement routine to accomplish additional improvements.



Implemented improved use of system data and internal communications.